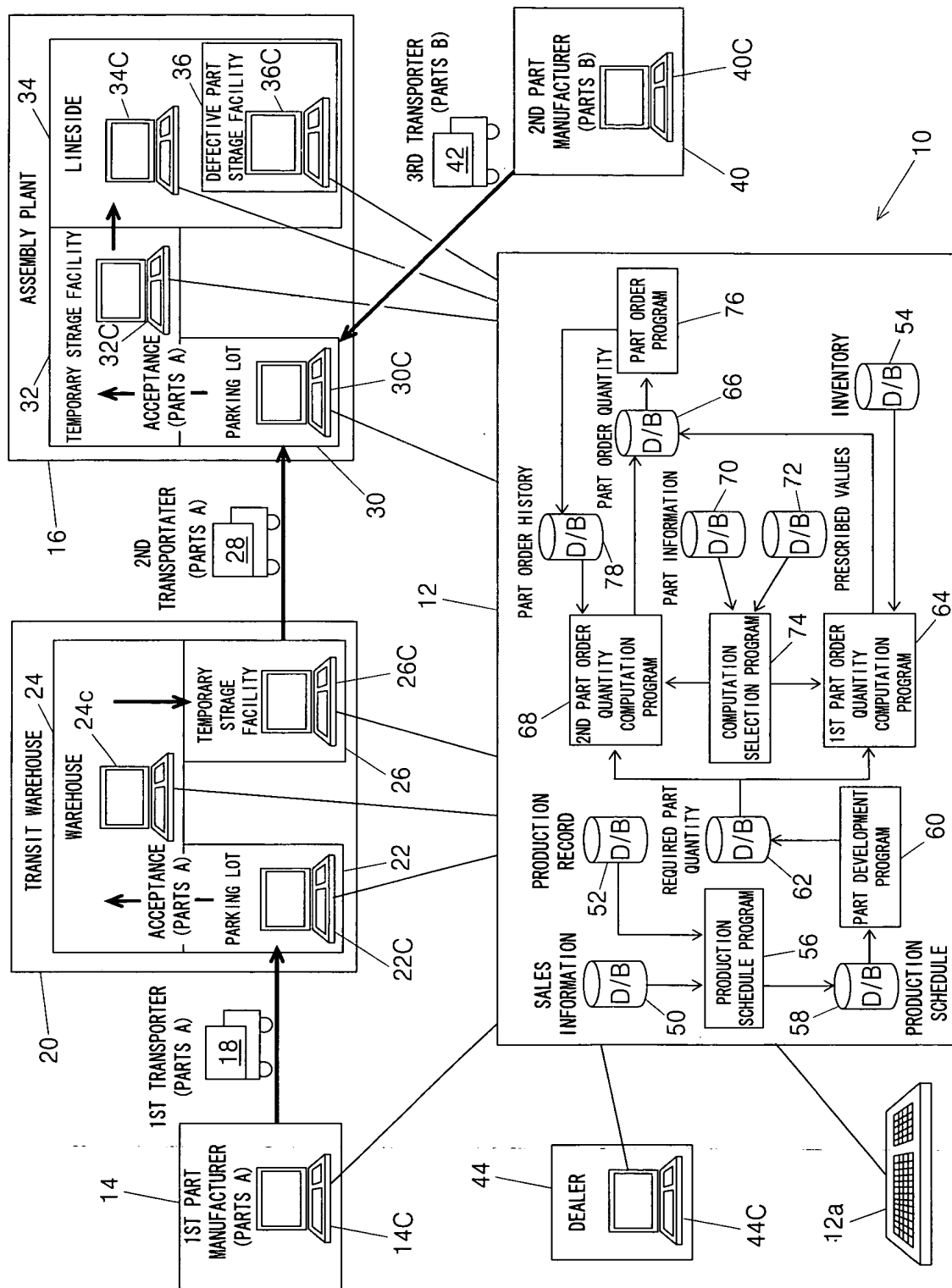
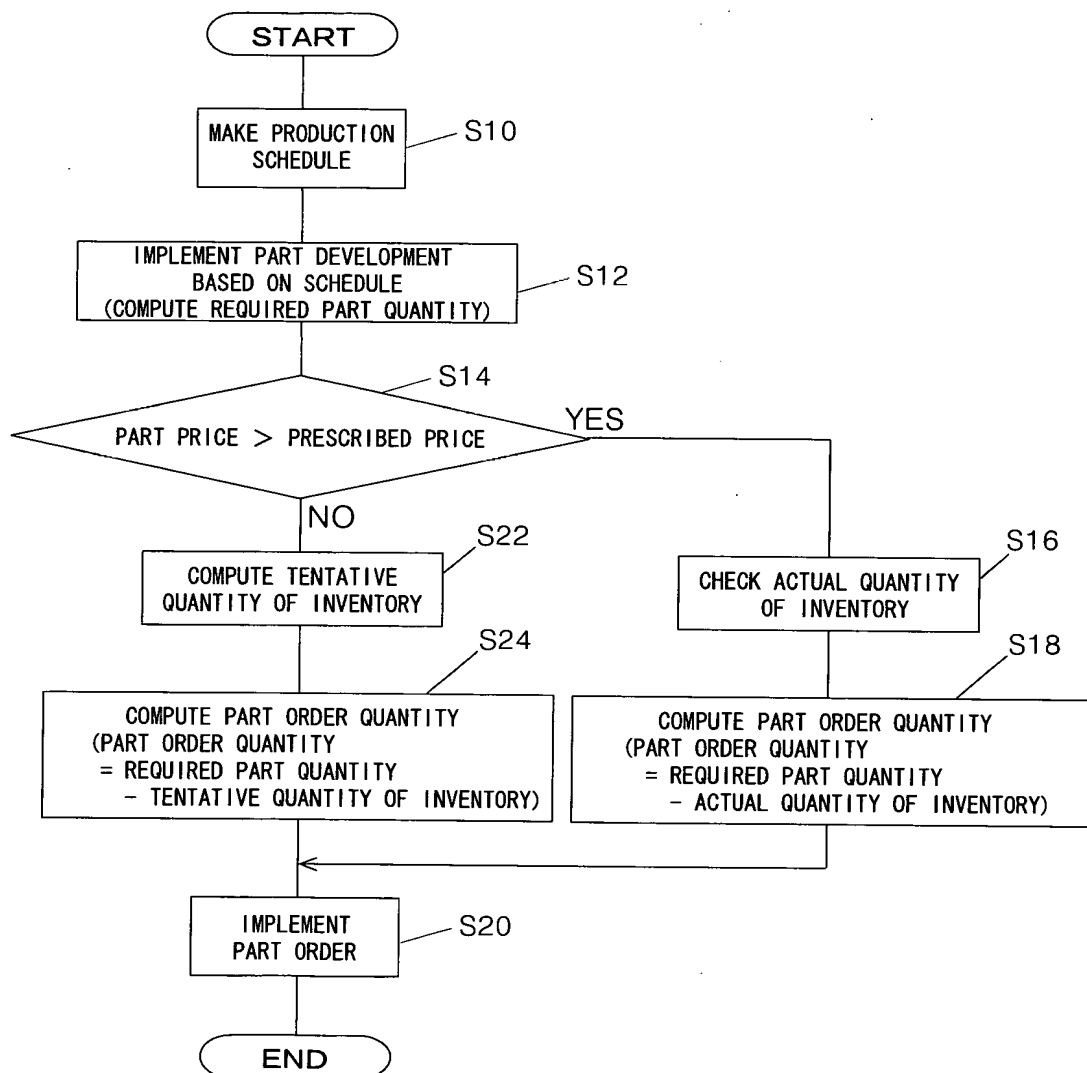


FIG. 1



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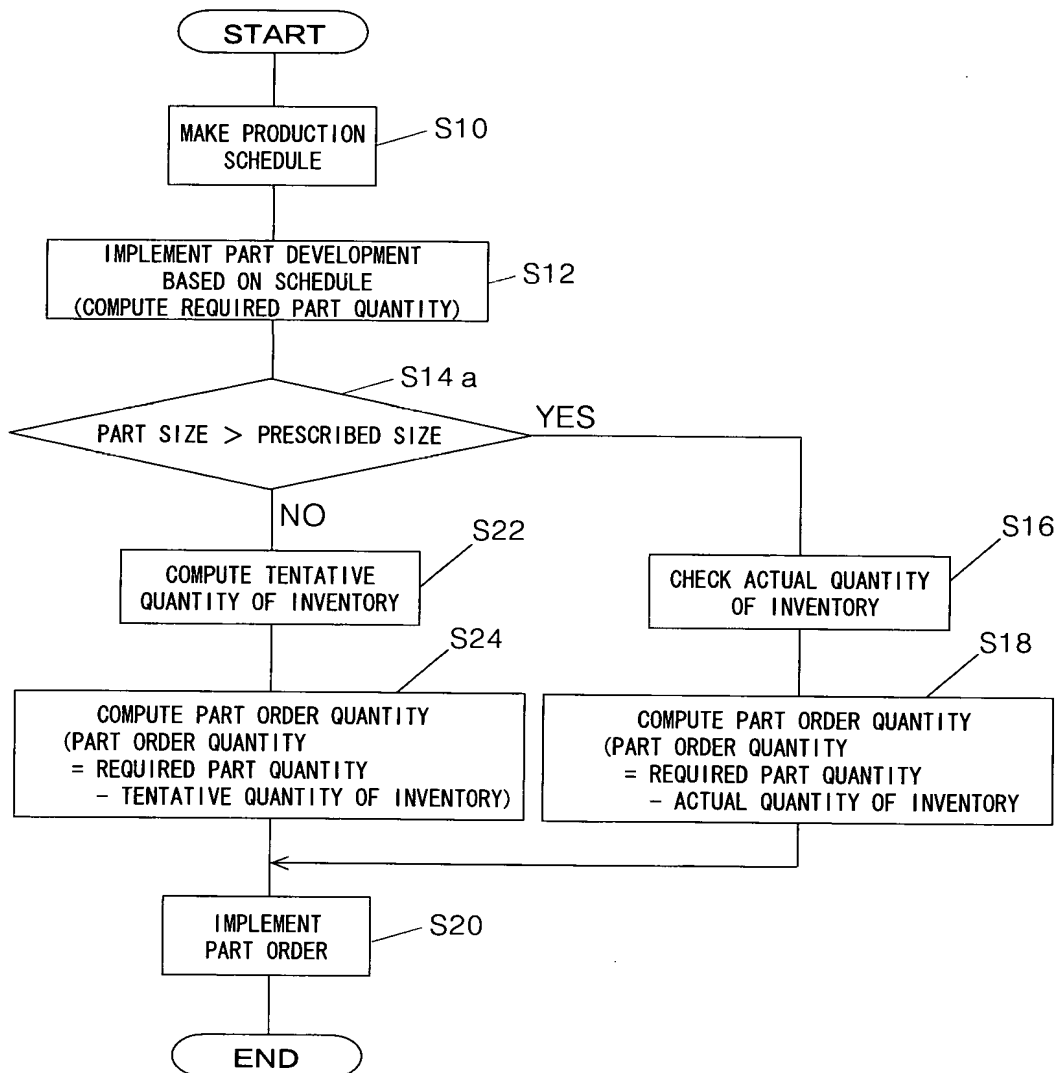
FIG.2



		PART MANUFACTURER	TRANSIT WAREHOUSE					ASSEMBLY PLANT			
			UNDER TRANSPORTATION	PARKING LOT	WAREHOUSE	TEMPORARY STORAGE FACILITY	UNDER TRANSPORTATION	PARKING LOT	TEMPORARY STORAGE FACILITY	LINE SIDE	DEFECTIVE PARTS
PARTS A	INVENTORY RECOGNITION	N	N	Y	Y	Y	Y	Y	Y	N	
	QUANTITY OF INVENTORY	200	150	250	100	120	140	100	50	5	
	ACTUAL QUANTITY OF INVENTORY	760									
PARTS B	INVENTORY RECOGNITION	N	-	-	-	-	N	Y	Y	N	
	QUANTITY OF INVENTORY	300	-	-	-	-	330	280	70	3	
	ACTUAL QUANTITY OF INVENTORY	350									

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FIG.4



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FIG.5

